

Date: Wednesday, 9/12/2007 12:13:00 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	SPACER BUSHING
Job Number	34589		
Estimate Number	10826		
P.O. Number	N/A	Part Number	D23273
This Issue	9/12/2007	Drawing Number	D2327 REV D
Prsht Rev.	NC	Project Number	N/A
First Issue	N/A	Drawing Revision	D
Previous Run	33046	Material	N/A
Written By		Due Date	10/10/2007
Checked & Approved By	<i>KJ 7.09.12</i>	Qty:	50
Comment	Est. F 08.11.02 Removed 303 SS KJ/EC	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M304R0375	304 SS ROUND BAR 9'  Comment: Qty.: 0.1641.f(s)/Unit Total : 8.2058 f(s) Inventory Material: AISI 304 Round Bar Ø0.375" (M304R0.375) Batch: <i>102301 RQ 9/11/04</i>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL <i>2P 9/11/04</i>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE <i>2P 07/11/04</i>
4.0	QC8	SECOND CHECK <i>2P 07/11/04</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 <i>2P 07/11/04</i>
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>PATD.</i> <i>(X56) 07/11/05</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes Yes No No DQA: D Date: 8/11/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 34589		Part Number: D23273
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21 	FINAL INSPECTION/W/O RELEASE  <i>(56)</i> <i>CD 0711105</i>
Comment: FINAL INSPECTION/W/O RELEASE		
Job Completion	 <i>CD 0711105</i>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	34589
Description: Spacer Bushing	Part Number:	D2327-3
Inspection Dwg: D2327	Rev: D	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

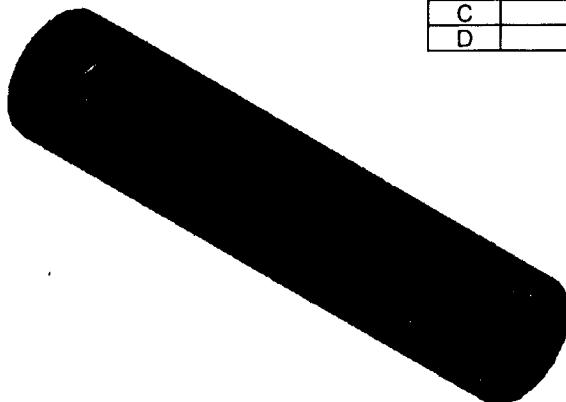
## X First Article      Prototype

Measured by:	RQ	Audited by:	LF	Prototype Approval:	N/A
Date:	07/11/04	Date:	07/11/04	Date:	N/A

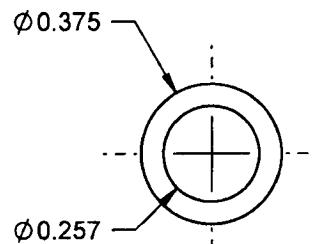
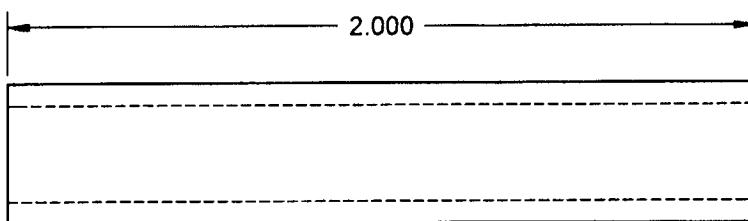
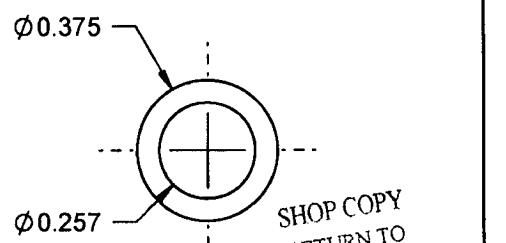
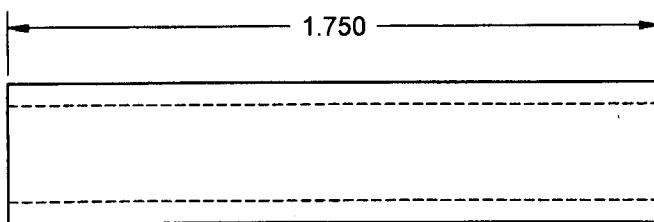
Rev	Date	Change	Revised by	Approved
A	04.01.13	New Issue	KJ/RF	
B	06.11.24	Dwg Revision revised	KJ/JLM	EE

**DART**

DESIGN BW	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>CH</i>	DRAWING NO. D2327	REV. D SHEET 1 OF 1
DATE 06.10.12		TITLE SPACER BUSHING	SCALE 2:1



RELEASED

06.11.14 *CH***D2327-1 SPACER BUSHING****D2327-3 SPACER BUSHING****NOTES:**

- 1) MATERIAL: AISI 304/316 SS,  $\phi 0.375$ , 0.065 WALL SEAMLESS ROUND TUBING (REF. DART SPEC M304TR0.375W.065)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS TO 0.010 MAX

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